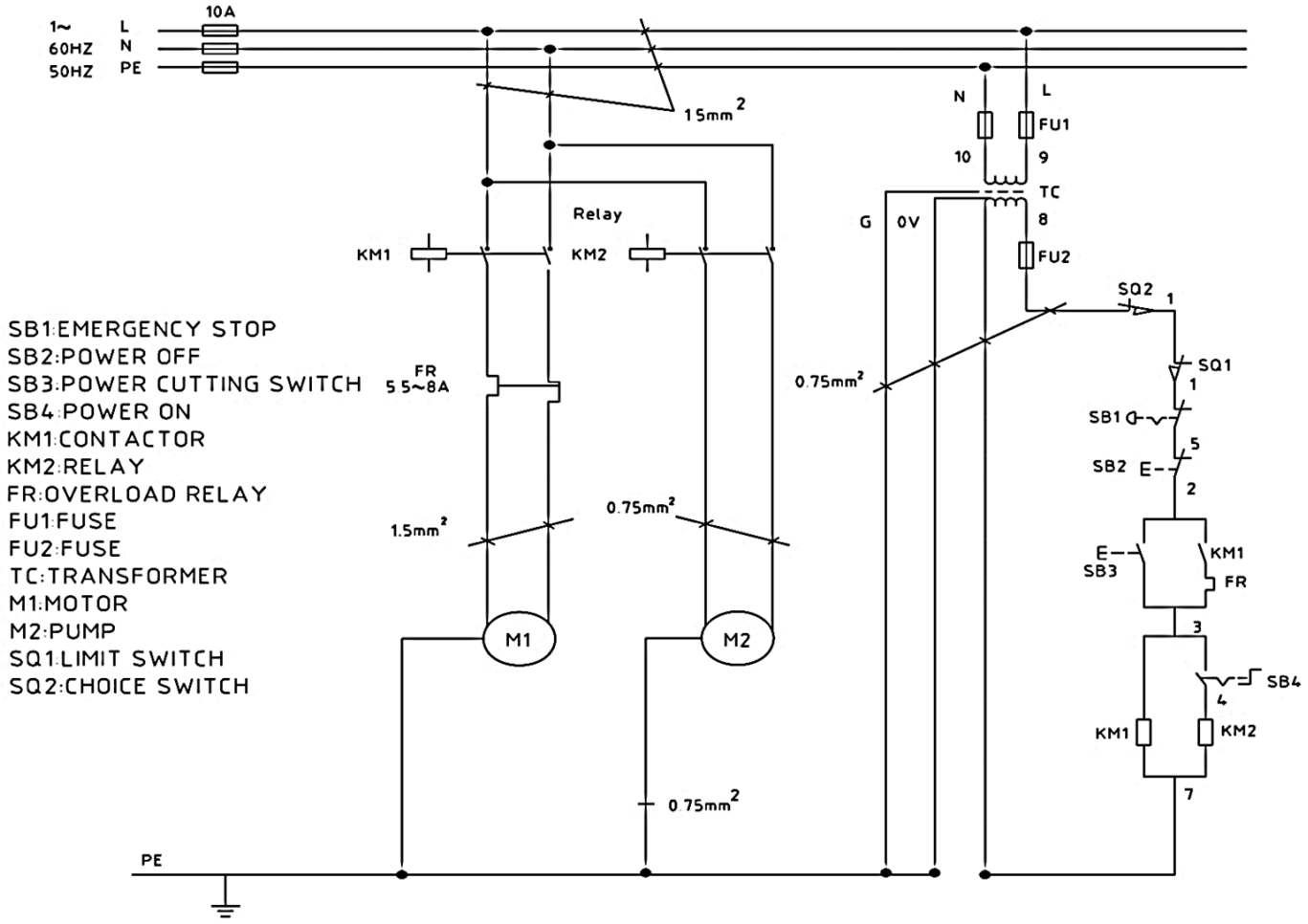
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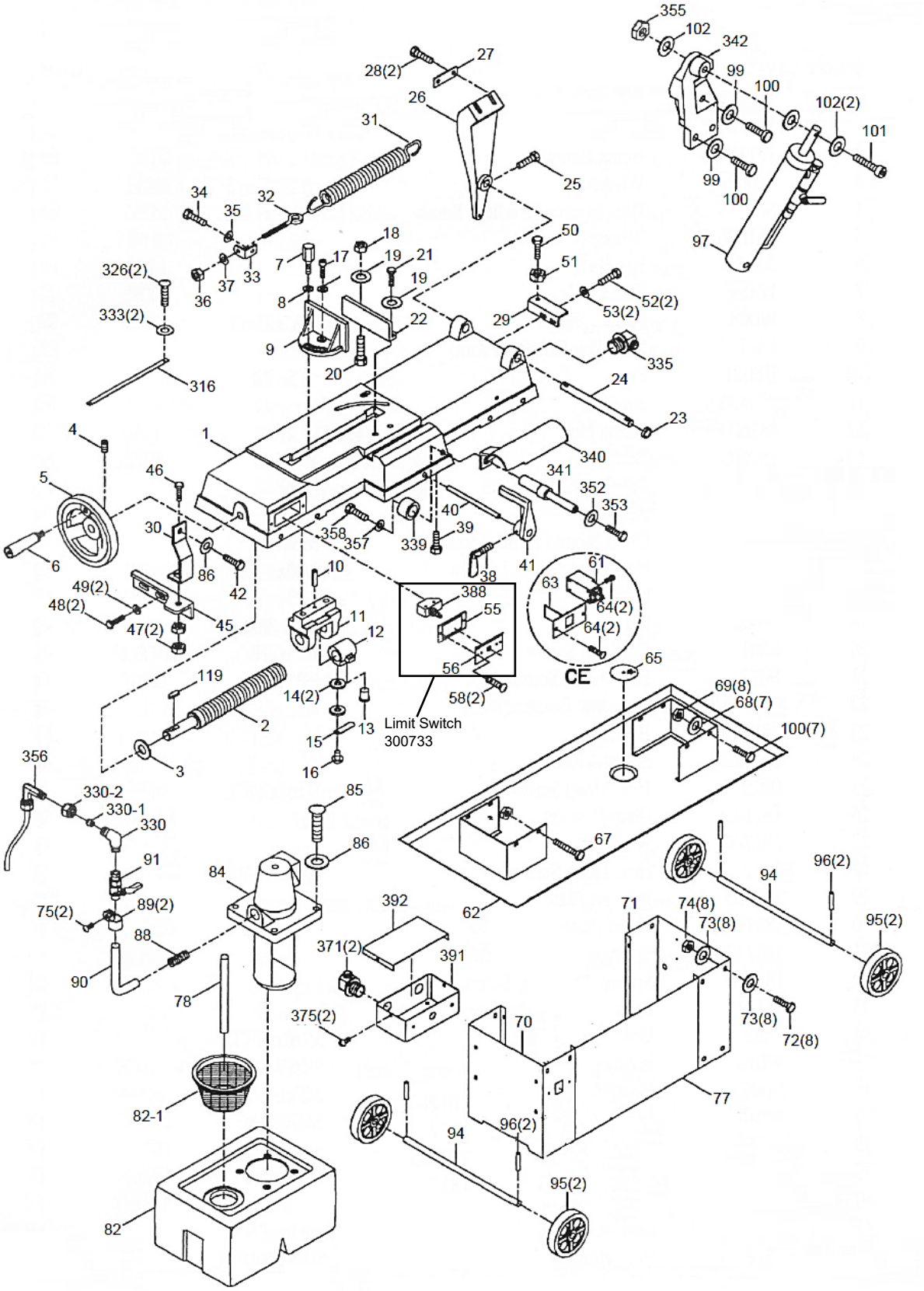
Part No.	Part Name	Qty
301461	Electrical box	1
301462	Connector 24 volt	1
301795	Overload	1
300828	Relay (orange)	1
302409	Motor reset button	1
73326011	Transformer	1

Part No.	Part Name	Qty
716558	Coolant on/off button	1
716540	Start button (green)	1
716539	Stop button (red)	1
716538	Emergency Stop	1
300733	Limit switch (end of cut)	1

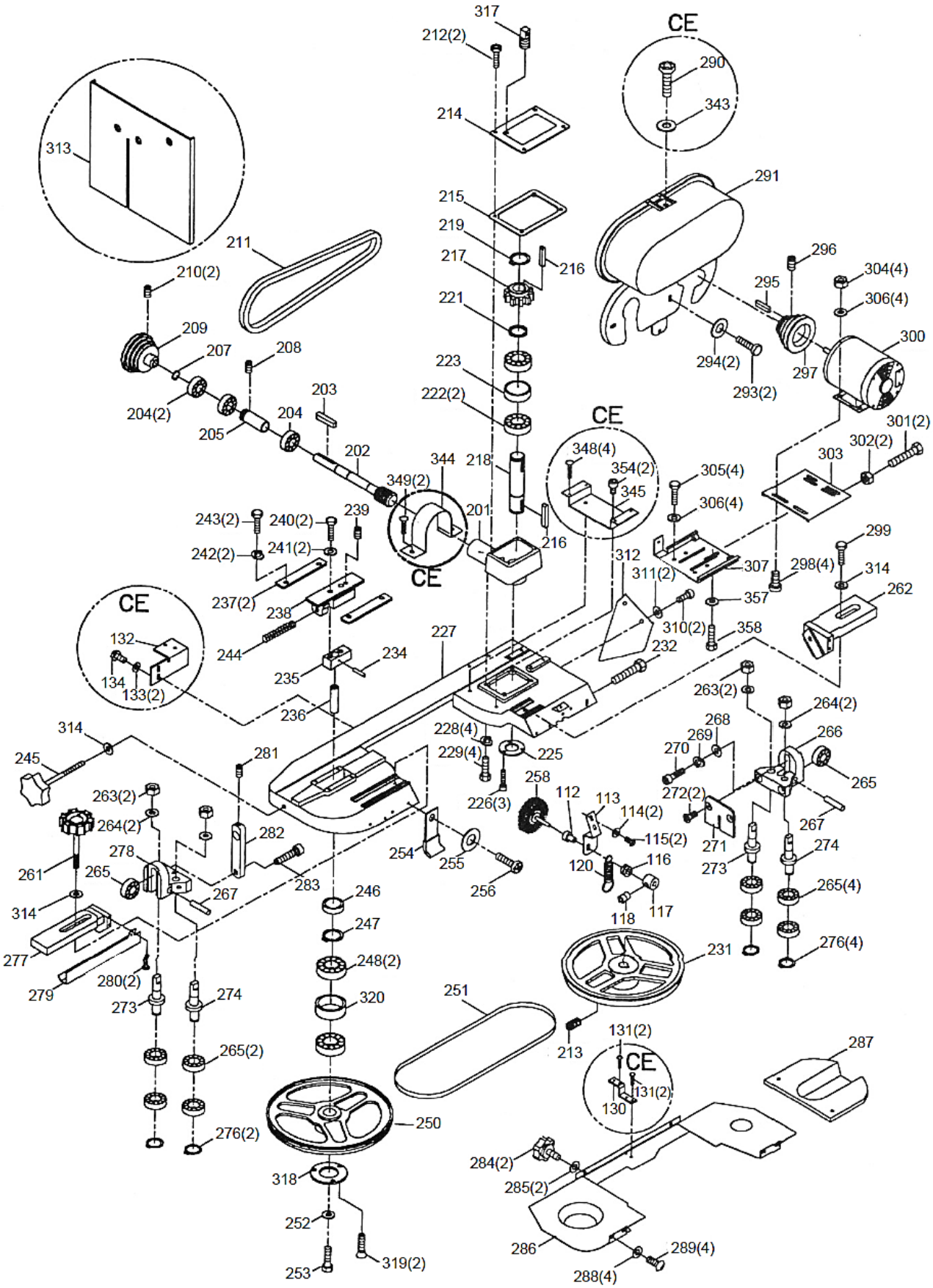
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EXPLODED VIEW & PARTS LIST

EXPLODED PARTS VIEW



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PARTS LIST

Item	Part No.	Ref No.	Part Name	Qty
1	300935	181107-2	Swivel Base	1
2	300757	181108A	Acme Screw	1
3	300907	W002	Washer (1/2”)	1
4	300860	S601	Hex. Socket Headless Screw (1/4"-20 x 1/2")	1
5	300758	181606	Wheel-hand	1
6	300752	3027-1	Handle	1
7	301269	181266	Fixed Bolt	1
8	43633	W008	Flat washer (3/8”)	2
9	300936	181114	Vise Jaw Bracket (Front)	1
10	300937	HP021	Pin (Ø5 x 35mm)	1
11	300938	181136A	Bracket	1
12	300755	181604	Acme Nut Assembly (Items 12-16)	1
13	300909	181605	Button	1
14	300910	W203	Spring Washer (3/16”)	2
15	Included in 300755	191206	Spring Retainer	1
16	78833	HS519	Cross Round Head Screw (M5 x 10mm)	1
17	43331	S410	Hex. Socket Head Screw (3/8”-16 x 1-1/2”)	1
18	43916	N001	Hex. Nut (1/2”-13)	1
19	300907	W002	Washer (1/2”)	2
20	302492	S501	Carriage Screw (1/2”-12 x 2”)	1
21	302491	S003	Hex. Head Screw (1/2”-12 x 2”)	1
22	300939	181113-1	Vise Jaw Bracket (Rear)	1
23	300940	181121	Bushing	1
24	300941	181122-1	Support Rod	1
25	43314	S022	Hex. Head Screw (5/16”-18 x 3/4")	1
26	300942	181123	Pivot Bracket	1
27	301296	181270	Retaining Plate	1
28	43331	S012	Hex. Head Screw (3/8”-16 x 1-1/2”)	2
29	301686	181133	Support Plate	1
30	-	181134	Fixed Plate	1
31	300943	181117-1	Spring or 301290	1
32	301291	181118	Spring Adjusting Screw	1
33	301687	181115	Spring Handle Bracket	1
34	43314	S022	Hex. Head Screw (5/16”-18 x 3/4")	1
35	43632	W016	Flat Washer (5/16”)	1
36	43912	N005	Hex. Nut (3/8”-16)	1
37	43633	W014	Flat Washer (3/8”)	1
38	301688	181130	Thumb Screw	1
39	43314	S022	Hex. Head Screw (5/16"-18 x 3/4")	1

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Item	Part No.	Ref No.	Part Name	Qty
40	300944	3021	Stock Stop Rod	1
41	300945	181125	Distance Set Bracket	1
42	43317	S019	Hex. Head Screw (5/16"-18 x 1-1/2")	1
45	-	181112	Support Plate	1
46	43332	S014	Hex. Head Screw (3/8"-16 x 1-3/4")	1
47	43912	N005	Hex. Nut (3/8”-16)	2
48	43314	S022	Hex. Head Screw (5/16"-18 x 3/4")	2
49	43632	W017	Washer (5/16”)	2
50	43332	S014	Hex. Head Screw (3/8"-16 x 1-3/4")	1
51	43912	N005	Hex. Nut (3/8”-16)	1
52	43314	S022	Hex. Head Screw (5/16"-18 x 3/4")	2
53	43632	W017	Washer (5/16”)	2
55	301689	181431A	Gear Box Gasket	1
56	301690	181420B	Cover	1
58	43881	S708	Cross Round Head Screw (#10-24 x 3/8”)	2
61	300733	-	Limit Switch (Assembly of parts 55, 56, 58, & 388)	1
62	301537	181106	Coolant Pan	1
63	303706	181989	Switch Bracket (For CE Only)	1
64	43881	S708	Cross Round Head Screw (#10-24 x 3/8”)	4
65	301404	191106	Filter	1
67	43330	S013	Hex. Socket Head Screw (3/8"-16 x 1-1/4")	1
68	43632	W017	Washer (5/16”)	7
69	43912	N005	Hex. Nut (3/8”-16)	8
70	301691	181101-1	Leg (Left)	1
71	301405	181102	Leg (Right)	1
72	79147	S101	Hex. Head Screw (3/8”-16 x 1”)	8
73	43633	W014	Washer (3/8”)	8
74	43912	N005	Hex. Nut (3/8”-16)	8
75	43881	S708	Cross Round Head Screw (#10-24 x 3/8”)	2
77	301406	181103	Panel	1
78	301454	181854	Hose (OD 16mm x ID 13mm x 260mm)	1
82	300962	181256	Coolant Tank	1
82-1	300961	-	Filter	1
84	300754	-	Pump	1
85	301484	S701	Cross Round Head Screw (1/4”-20 x 1/2")	4

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Item	Part No.	Ref No.	Part Name	Qty
86	43631	W004	Washer (1/4”)	5
88	301694	181852	Coupler (3/8” PT)	1
89	-	181601	Hose Clip (Ø5)	2
90	301456	181981	Hose (OD 12mm x ID 8mm x 200mm)	1
91	301455	181856	Valve (1/8” PT)	1
Not Shown	302219	181308	Adjustable feet (optional)	2
94	301535	181128	Wheel Rod	2
95	300742	181129	Wheel	4
96	301536	HP210	Cotter Pin (Ø3 x 25mm)	4
97	300730	181304-2	Cylinder Complete Set	1
99	43632	W017	Washer (5/16”)	3
100	43315	S017	Hex. Head Screw (5/16-18 x 1”)	9
101	43334	S412	Hex. Socket Head Screw (3/8”-16 x 2-1/4”)	1
102	43633	W013	Washer (3/8”)	3
112	-	-	Hex. Head Screw	1
113	300952	181242B	Brush Support	1
114	43627	W007	Washer (3/16”-12)	2
115	43881	S708	Cross Round Head Screw (#10-24 x 3/8”)	2
116	301695	192029	Bearing Spacer	1
117	301696	181307	Bushing	1
118	78744	HS422	Hex. Socket Headless Screw (M6 x 10mm)	1
-	301619	181241BS	Brush assembly, items 112-118,120, & 258	1
119	300906	-	Key (5mm x 5mm x 15mm)	1
120	300951	192030	Spring for brush	1
130	N/A	181306	Bracket (for CE only)	1
131	N/A	HS508	Cross Round Head Screw (For CE only) (M4 x 5)	4
132	N/A	181305	Switch Base (For CE only)	1
133	N/A	HW003	Washer (For CE only) (M5)	2
134	N/A	HW509	Cross Round Head Screw (For CE only) (M4 x 10)	1
201	300749	181216-1	Gear Box	1
201	300749R	-	Rebuilt Gear Box	1
202	301473	181223	Worm Shaft	1
203	300957	K008	Key (5mm x 5mm x 30mm)	1
204	300853	CA6003LLU	Bearing	3
205	301476	181224	Bearing Bushing	1
207	300495	C002	C-Retainer ring (17mm)	1
208	70256	S607	Socket Set Screw (5/16”-18 x 5/16”)	1
209	300958	181226	Spindle Pulley	1

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Item	Part No.	Ref No.	Part Name	Qty
210	301451	S604	Hex. Socket Headless Screw (M6-1.0 x 6mm)	2
211	300747	181874	Belt	1
212	43303	-	Cross Socket Hex. Head Screw (1/4”-20 x 5/8”)	4
213	301451	S604	Hex. Socket Headless Screw (M6-1.0 x 6mm)	2
214	301697	181222-1	Gear Box Cover	1
215	301698	181221	Gear Box Gasket	1
216	301468	HK025	Key	2
217	302424	181220-1	Worm Gear	1
218	301467	181219-1	Transmission Wheel Shaft	1
219	76827	HCS13	C-Retainer Ring (Ø1”)	1
221	301471	181218-1	Bushing	1
222	300693	CA6205LU	Bearing	2
223	301699	181217-1	Bushing	1
225	301700	181246	Bearing Cover	1
226	300905	S712	Cross Round Head Screw (5/32” x 3/8”)	3
227	300946	181203-1	Body Frame	1
228	43633	W204	Spring Washer (3/8”)	4
229	43330	S013	Hex. Socket Head Screw (3/8”-16 x 1-1/4”)	4
Not Shown	-	-	C-Retainer ring (26 PT)	
231	300947	181214-2	Drive Wheel	1
232	43314	S022	Hex. Head Screw (5/16”-18 x 3/4”)	1
234 - 236	301730	-	Wheel Shaft Assembly (234, 235, & 236)	
234	-	HP013	Pin (Ø4mm x 22mm)	1
235	-	181208	Sliding Plate Draw Block	1
236	-	181209	Blade Wheel Shaft	1
237	300934	181210	Sliding Plate OR 300737	2
238	300933	181211	Blade Tension Sliding Block	1
239	43433	S608	Hex. Socket Headless Screw (5/16”-18 x 3/4")	1
240	43317	S019	Hex. Head Screw (5/16”-18 x 1-1/2”)	2
241	43632	W015	Washer (5/16”)	2
242	43644	W205	Lock Washer (5/16”)	2
243	43315	S020	Hex. Head Screw (5/16-18 x 1”)	2
244	301703	181212	Spring	1
245	301704	181213	Blade Adjustable Knob	1
246	301705	181207-1	Bushing	1
247	302799	HCR04	C-Retainer ring (35 PT)	1
248	300734	CA6202Z	Bearing	2
250	300948	181205-2	Idler Wheel	1

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Item	Part No.	Ref No.	Part Name	Qty
251	300732	181894	Blade	1
252	43632	W017	Washer (5/16”)	1
253	43314	S022	Hex. Head Screw (5/16”-18 x 3/4”)	1
254	301350	181240	Switch Cut Off Tip	1
255	43631	W005	Washer (1/4”)	1
256	301484	S201	Cross Round Head Screw (1/4”-20 x 1/2”)	1
258	300736	181241A	Brush	1
261	301685	3066-3	Blade Adjustable Knob	1
262	300949	181228-1	Adjustable Bracket (Rear)	1
263	300504	N006	Hex. Nut (3/8”-16)	4
264	43645	W208	Lock Washer (3/8”)	4
265	10026-01	CA6000ZZ	Bearing for 10mm I.D. on current version	2
265	300744		Bearing for 8mm ID, old version	2
266	300950	3064	Blade Adjustable (Rear)	1
267	301445	3063	Bearing Pin	2
268	43632	W017	Washer (5/16”)	1
269	43644	W205	Lock Washer (5/16”)	1
270	43316	S416	Hex. Socket Head Screw (5/16”-18 x 1-1/4”)	1
271	301602	3069	Deflector Plate	1
272	43798	S301	Flat Cross Head Screw (1/4”-20 x 1/2")	2
273	300746	181243	Bearing Shaft	2
274	300745	181244	Guide Pivot (Right)	2
276	301447 301593	HCS01 -	C-Retainer Ring (8mm)/ C-Retainer Ring (10mm)	4
277	300956	181230-1	Adjustable Bracket (Front)	1
278	300954	3064-1	Blade Adjustable (Front)	1
279	300955	181231	Blade Cover (Front)	1
280	303639	S711	Cross Round Head Screw (5/32” x 1/4")	2
281	301451	S604	Hex. Socket Headless Screw (M6-1.0 x 6mm)	1
282	301706	0162	Nozzle Cock Support	1
283	43316	S416	Hex. Socket Head Screw (5/16”-18 x 1-1/4”)	1
284	301534	181202	Knob	2
284	-	181202-1	Knob (For CE only)	2
285	43641	W005	Washer (1/4”)	10
286	300739	181201	Blade Back Cover	1
287	300737	181238	Wheel Cover	1
288	43641	W005	Washer (1/4”)	4

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Item	Part No.	Ref No.	Part Name	Qty
289	301484	S701	Cross Round Head Screw (1/4"-20 x 1/2")	4
290	303640	3058	Plum Screw	1
291	300960	181237	Motor Pulley Cover	1
293	43301	S006	Hex. Head Screw (1/4-20 x 1/2”)	2
294	43631	W004	Washer (1/4”)	2
295	300957	K008	Key (5mm x 5mm x 30mm)	1
296	301451	S604	Hex. Socket Headless Screw (M6-1.0 x 6mm)	1
297	300959	181235	Motor Pulley	1
298	70320	S503	Carriage Screw (5/16” x 1”)	4
299	43330	S013	Hex. Head Screw (3/8”-16 x 1-1/4”)	1
300	300741	M301	Motor 12.5 amps	1
	-	-	Motor Fan	1
	301375	-	Motor Cover	1
301	43319	S021	Hex. Head Screw (5/16-18 x 2”)	2
302	43911	N007	Hex. Nut (5/16”-18)	2
303	301708	181234A	Motor Mount Plate	1
304	43911	N007	Hex. Nut (5/16”-18)	4
305	43314	S022	Hex. Head Screw (5/16”-18 x 3/4”)	4
306	43632	W016	Flat Washer (5/16”)	8
307	301709	181233A	Motor Mount Bracket	1
310	301484	S201	Cross Round Head Screw (1/4”-20 x 1/2”)	2
311	43631	W005	Washer (1/4”)	2
312	301802	181232-1	Support Plate	1
313	301486	3055-3	Vertical Saw Table	1
314	43633	W008	Flat washer (3/8”)	3
316	301289		Scale	1
317	302952	3149	Vent Plug (M8 x P1)	1
318	301766	3072-2	Bearing Cover	1
319	-	S302	Flat Cross Head Screw (3/16”-24 x 3/8”)	3
320	301710	181245	Bushing	1
326	43881	S708	Cross Round Head Screw (#10-24 x 3/8”)	2
330	-	181980	Fitting (3/8” x 5/16” PT)	1
330-1	-	181602	Pipe Jointer (Ø6mm)	1
330-2	-	181603	Pipe Nut (10mm)	1
333	43627	W007	Washer (3/16”)	2
335	-		Wire Nipple (5/8”)	1
339	-	181992	Bushing	1
340	-	181993	Cylinder Protector	1
341	301299	181301-2	Cylinder Lower Support	1
342	301191	181302-2	Cylinder Upper Support	1

Item	Part No.	Ref No.	Part Name	Qty
343	43631	W005	Flat Washer (1/4”) (For CE Only)	1
344	N/A	181988	Gear Box Protector (For CE Only)	1
345	N/A	181991	Emergency Switch Bracket (For CE Only)	
348	NA	S727	Cross Round Head Screw (M6 x 12) (For CE Only)	4
349	80502	-	Screw, Soc. Cap (M6 x 10mm L)	2
352	43632	W016	Flat Washer (5/16”)	1
353	43313	S018	Hex. Head Screw (5/16”-18 x 1/2”)	1
354	N/A	S407	Hex Socket Head Screw (For CE Only) (3/16” x 3/8”)	2
355	43912	N005	Hex. Nut (3/8”-16)	1
356	-	181979	Hose Bib	1
357	43632	W018	Flat Washer (5/16”)	2
358	43314	S022	Hex. Head Screw (5/16”-18 x 3/4”)	2
371	-	ET1304	Wire Nipple (1/2”)	2
375	43881	S708	Cross Round Head Screw (#10-24 x 3/8”)	2
388	300733	-	Limit Switch	1
391	301461	181401	Electrical Box	1
392	-	181402	Cover	1

Please contact factory for current prices.

ORDERING INFORMATION

Parts are available for direct purchase from Dake or through a distributor. When placing a parts order, you will need to provide the part number, name of part, and model number. All parts shipped F.O.B. Factory in Grand Haven, MI.